Installing the **Enphase IQ Combiner 3C**

The Enphase IQ Combiner 3C™ combines up to four AC branch circuits of Enphase IQ Series Microinverters and/or Enphase IQ Batteries. To install the IQ Combiner 3C, read and follow all warnings and instructions in this guide. Safety warnings are listed on the back of this guide. If you do not fully understand any of the concepts, terminology, or hazards outlined in these instructions, refer installation to a qualified electrician or installer. These instructions are not meant to be a complete explanation of a renewable energy system. All installations must comply with national and local electrical codes. Professional installation is recommended.

The IQ Combiner 3C is an outdoor-rated, NRTL-certified NEMA type 3R enclosure containing an Enphase IQ Envoy™. IQ Envoy inside the IQ Combiner 3C is required to monitor performance of the IQ Microinverters. The Q Accessories work only with Enphase IQ Series Microinverters. Enphase IQ Series Microinverters require the Q Cable and are not compatible with previous Enphase cabling. The IQ Envoy inside the IQ Combiner 3C is required to monitor performance of the IQ Microinverters. The Q Accessories work only with Enphase IQ Series Microinverters.

**PREPARATION**

A) Download the Enphase Installer Toolkit mobile app and open it to log on to your Enlighten account. With this app, you can connect to the IQ Envoy to track system installation progress. To download, go to **enphase.com/toolkit** or scan the QR code at right.

B) Check the box for the following items:
- Enphase IQ Combiner 3C with IQ Envoy printed circuit board, and LTE-M cell modem
- **Enphase IQ Combiner 3C Quick Install Guide** (this document)

C) Make sure you have the following **required** items:
- Tools: screwdriver, pliers, and torque wrench.
- Overcurrent protection in the load center in accordance with NFPA 70, §705.12.
- Suitable mounting hardware: use #8 (or larger) screws that are long enough to secure the unit to the vertical mounting surface.
- Copper conductors rated for wet locations and sized to meet local code requirements and voltage drop/rise considerations. Wire sizes and torque values are listed on the door of the unit.
- UL-listed rain-tight hubs for wire entry into the enclosure.

D) If you plan to do consumption metering:
- Make sure you have two split-core consumption metering CTs (order CT-200-SPLIT).
- Check that there is enough space in the load center to install CTs. Do not install the CTs in a panel where they exceed 75% of the wiring space of any cross-sectional area within the load center.

E) Decide how to connect the IQ Envoy to the Internet: Use Wi-Fi, an Enphase Mobile Connect modem, or Ethernet. Then, make sure you have the following optional items, if needed:
- Enphase Mobile Connect modem (included)
- Ethernet over power line communication (PLC) bridge with Ethernet cables (order EPLC-01). If you choose this option, you will need to install an Enphase accessory receptacle (order XA-PLUG-120-3) inside the IQ Combiner 3C.
- Ethernet cable: 802.3, Cat5E or Cat6, unshielded twisted pair (UTP).
- Overcurrent protection in the load center in accordance with NFPA 70, §705.12.

F) Create a paper installation map to record device serial numbers and positions in the array. You will scan this map later using Installer Toolkit and your mobile device.
- Write the IQ Envoy serial number on the paper installation map. Later, you will need to enter this number in Installer Toolkit. You can type it in manually or scan the label on the inside of the combiner door.
- Always keep a copy of the installation map for your records.

G) **Note that installation of the IQ Combiner 3C has two parts.**
To ensure successful device detection, complete **Part 2** after installing any Enphase IQ Microinverter and/or Enphase AC Battery.
INSTALLATION — Part 1

It is best to complete Installation Part 1 before installing Enphase Microinverters and/or Batteries.

1 Choose a location for the IQ Combiner 3C
   A) Install the IQ Combiner 3C in a readily accessible location, at least three feet (91 cm) off the ground if outdoors. Install it at least 12 inches (30.5 cm) off the ground if installed indoors.
   B) Consider the dimensions of the IQ Combiner 3C, easy access, box height, and length of cable when selecting the location. The IQ Combiner 3C is rainproof but not watertight.
   C) Mount the IQ Combiner 3C on a vertical surface.

   **NOTE:** You must mount the combiner within 15 degrees of vertical.

2 Install Circuit Breaker(s)
   The combiner includes one two-pole 10A circuit breaker that feeds the IQ Envoy and the AC outlet (if present). You can install additional breakers, if needed. You must follow all NEC and local electrical codes.
   A) Open the enclosure door. Pinch the top of the hinge rod using a pair of needle-nosed pliers. Slide the door up and away to remove it. Set the door aside for later reattachment.
   B) Remove the plastic deadfront with the integrated cell modem on the deadfront. It is not necessary to completely remove the screws.
   C) Remove a filler plate on the deadfront for each breaker position you will use. To remove the filler plate, press the single latch inward while gently pushing the filler plate out.
   D) Snap the breaker onto the busbar, using only the breaker positions indicated in the diagram on the door of the unit.

3 Drill Holes to Accept Conduit
   A) The bottom and sides of the IQ Combiner 3C are the best locations to drill holes for conduit fittings. Rear conduit entry below the busbar assembly is also supported.

   **NOTE:** When drilling, consider the internal parts of the combiner. Make sure that the holes do not interfere with the internal workings, mechanics, or the deadfront legs in the corners of the combiner.

   **Best Practice:** Use a stepped drill bit to make the conduit holes. Using a hole saw may crack the plastic housing. As an alternative, use a sharp chassis punch with caution.

   B) Use a snap punch or other type of center punch to prevent the drill from wandering. Drill a pilot hole with a smaller drill before using a step drill bit.
   C) Use only UL-listed rain-tight hubs for wire entry into the enclosure.

4 Wire the Output Connections
   Refer to the diagram on the door of the IQ Combiner 3C and do the following:
   A) Use conductors sized per local code requirements taking into consideration the voltage drop/rise and upstream breaker or fuse.
   B) The two terminals below the circuit breaker(s) are the output connections. Install L1 into the left terminal and L2 into the right terminal.
   C) Connect the neutral (white) to the neutral busbar.
   D) Connect the ground (green or green/yellow) to the Ground busbar.
   E) Torque all connections as indicated by the table below.

   **NOTE:** Enphase IQ Series Microinverters use a two-wire system and do not use a Neutral. However, the IQ Envoy in the combiner still requires a Neutral from the load center.

5 Wire Inputs from the AC Branch Circuits
   You can install AC branch circuit breakers up to 80 A total (sum of handle ratings, excluding the 10 A breaker). With individual branch circuits, you will typically use up to four 20 A breakers. Refer to the diagram on the door of the IQ Combiner 3C and do the following:
   A) Use copper conductors sized to meet local code requirements and voltage drop/rise considerations.
   B) Bring in the wires from each AC branch circuit.
   C) Connect the ground (green or green/yellow) to the ground busbar.
   D) Pass the L1 conductors from each PV branch circuit through the production CT in the same direction as the arrow on the side of the CT.
   E) If you use the fourth (Battery/PV) breaker position for PV, you must route the L1 conductor through the production CT.
   F) Connect L1 and L2 (usually one black and one red) from each AC branch circuit (PV and/or battery) to the circuit breaker(s). Observe the L1 and L2 polarity marking at each breaker position.
   G) Torque all connections as indicated by the following table.

   **NOTE:** Do not pass conductors from AC Battery branch circuits through the production CT. This will distort production readings.

<table>
<thead>
<tr>
<th>CONNECTION</th>
<th>WIRE SIZES</th>
<th>TORQUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eaton BR series DG breaker(s)</td>
<td>14-10 AWG</td>
<td>2.2 Nm (20 in-lb)</td>
</tr>
<tr>
<td></td>
<td>8 AWG</td>
<td>2.8 Nm (25 in-lb)</td>
</tr>
<tr>
<td></td>
<td>6-4 AWG</td>
<td>3.0 Nm (27 in-lb)</td>
</tr>
<tr>
<td>60 A circuit breaker only</td>
<td>4-1/0 AWG</td>
<td>5.0 Nm (45 in-lb)</td>
</tr>
<tr>
<td>Neutral and ground</td>
<td>14-1/0 AWG</td>
<td>5.0 Nm (45 in-lb)</td>
</tr>
<tr>
<td>Large screw</td>
<td>14 - 6 AWG</td>
<td>2.2 Nm (20 in-lb)</td>
</tr>
<tr>
<td>Small screw</td>
<td>10-4 AWG</td>
<td>5.0 Nm (45 in-lb)</td>
</tr>
<tr>
<td>Main lug</td>
<td>3-2/0 AWG</td>
<td>5.6 Nm (50 in-lb)</td>
</tr>
</tbody>
</table>

   Copper conductors only, rated minimum 75°C. Follow NFPA 70 (NEC) or CSA C22.1 part 1 and all local codes.

   For DG breakers larger than 20 A, use wire insulated for 90°C based on 75°C ampacities.
6 Install CTs for Consumption Metering (optional)

The IQ Envoy printed circuit board inside the IQ Combiner 3C is pre-wired at the terminal blocks for power and production metering connections. One solid-core current transformer (CT) is provided for revenue grade production metering. You can install two optional split-core CTs to provide consumption metering. To do this, you must create a protected route using conduit for the CT wires from the main load center to the IQ Envoy. If you need to extend the wires, refer to the Enphase IQ Envoy Installation and Operation Manual at: enphase.com/support.

NOTE: Because of variance in load center design and main power feed, there may not always be enough space to install consumption metering CTs.

A) Make sure that the main load center wires are de-energized until you have secured the CT wires in the terminal blocks.
B) Before running the CT wires through the conduit, use colored tape to mark one of the CTs and the free end of its wires.
C) For the marked CT wires, connect the white and blue wires to the white and blue “C1” terminals.
D) For the unmarked CT wires, connect the white and blue wires to the white and blue “C2” terminals.
E) Tighten all connections to 5 in-lbs.
F) Clamp the marked CT on the load center feed wire Line 1 (matching the Envoy’s “L1” voltage terminal) with the CT arrow pointing toward the load (away from the grid).
G) Clamp the unmarked CT on the load center feed wire Line 2 (matching the Envoy’s “L2” voltage terminal) with the CT arrow pointing toward the load (away from the grid).

DANGER! Risk of electric shock. Always de-energize the load center before beginning wiring.

DANGER! Risk of electrocution! Do not install CTs when current is flowing in the sensed circuit. Always install CT wires in the terminal blocks before energizing the sensed circuit.

NOTES: It is important to match CT and sense voltage phases. To properly measure power and energy, CT inputs must align with the respective voltage inputs. Be sure to consistently identify and match the two AC lines at two points: the main load center feed and the Envoy. Wire colors (typically black and red) may not always consistently identify Lines 1 and 2. If in doubt, use a multimeter to check.

7 Energize and Update the IQ Envoy

A) Re-install the plastic deadfront with the LTE-M cell modem installed on the deadfront. Do not completely tighten all of the screws.
B) Once all screws are partially tightened, go back and tighten each one completely.
C) Plug in cell modem USB cable into an Envoy USB port
D) Turn off the DG breaker(s).
E) Reinstall the IQ Combiner 3C door.
F) Turn on the circuit feeding the combiner.
G) On the IQ Envoy (inside the combiner), if the AP Mode LED is not lit, press the AP Mode button.
H) On your mobile device, go to Settings and join the Wi-Fi network “Envoy_ nnnnn” (where “nnnnnn” equals the final six digits of the Envoy serial number).
I) The app informs you if the software on the Envoy is not the latest version by displaying the Envoy Software Update message. If the app displays this message, follow the on-screen instructions to update Envoy.
J) For a short period (5-10 minutes), you must keep your mobile device near the combiner. Follow the on-screen instructions while the update takes place.

The update may take up to 20 minutes. The Envoy reboots several times during the update and the LEDs light up in varied sequences until the update is complete.

Once the update is finished and the PV system is installed, the Envoy is ready for Installation Part 2.

All four LEDs flash amber during boot up (approximately 3 minutes). When boot up is complete, the Device Communications LED lights solid amber, indicating that devices are not yet detected.
INSTALLATION — Part 2
You must complete Installation Part 2 after installing any Enphase IQ microinverter and/or Enphase battery.

8 Detect Devices
A) Turn on the DG breaker(s).
B) Use one of the following methods to detect devices (Enphase IQ Microinverters and/or Enphase Batteries):

Method A: Provision devices with Installer Toolkit
Use the Installer Toolkit mobile app to configure the IQ Envoy with the serial numbers of the installed devices.
A) Launch the Installer Toolkit app and tap View Systems.
B) Select the system you are working with, or tap [+] to add a system.
C) Connect to the IQ Envoy with your mobile device (smart phone or tablet). The AP Mode LED [!] lights solid green when the network is available.
   · On the Envoy, if the AP Mode LED is not lit, press the AP Mode button.
   · On your mobile device, go to Settings and join the Wi-Fi network "Envoy_nnnnnn" (where "nnnnnn" equals the final six digits of the IQ Envoy serial number).
D) If the serial number for the Envoy you are installing is not displayed on the System Overview screen, tap the [+] next to the word "Envoy(s)". When the app displays the serial number of the Envoy, tap it to add it to the system.
E) Following the on-screen instructions to create the arrays and scan the serial numbers from the installation map.
F) Tap the Connect button. This provisions the scanned devices on the Envoy.
G) When prompted, confirm the number of devices that you installed.
H) If your system is in Hawaii or in a region that does not use the Factory-Installed Grid Profile, select and apply a grid profile to the devices.
The Device Communications LED [!]? lights solid green if all provisioned devices are communicating or solid amber if any devices are not communicating.

Method B: Discover devices with Installer Toolkit
Use the Installer Toolkit mobile app to set the number of devices the IQ Envoy should search for on the power line.
A) Connect to the IQ Envoy with your mobile device (smart phone or tablet). The AP Mode LED [!] lights solid green when the network is available.
   · On the Envoy, if the AP Mode LED is not lit, press the AP Mode button.
   · On your mobile device, go to Settings and join the Wi-Fi network "Envoy_nnnnnn" (where "nnnnnn" equals the final six digits of the IQ Envoy serial number).
B) Launch Installer Toolkit and tap Connect to an Envoy.
C) When prompted, enter the number of devices that you installed.
D) If your system is in Hawaii or in a region that does not use the Factory-Installed Grid Profile, select and apply a grid profile to the devices.
E) When prompted to start a device scan, tap OK.
The Device Communications LED [!]? flashes green while scanning, solid green when all the devices you installed are communicating, or solid amber if any devices are not communicating.

With both methods
If the Device Communications LED remains solid amber, see Troubleshooting.

9 Verify System Configuration
While still connected to the IQ Envoy with Installer Toolkit, check the Overview screen for the following:
A) Confirm that the expected number of devices are detected and communicating.
B) Check that the new profile is set on all the devices. Setting the profile may take up to 5 minutes for a typical system.
C) Tap the Meters button.
D) Tap Production Meter and follow the on-screen instructions to enable the Production Meter.
E) If you installed consumption metering CT(s), tap Consumption Meter and follow the on-screen instructions to enable the Consumption Meter.
F) Return to the Overview screen and verify the meter reading(s).

If you used Installer Toolkit to detect devices, the Power Production LED lights solid green when all expected microinverters are producing power. If you did not use Installer Toolkit, it lights solid green if all communicating microinverters are producing power. It flashes green when devices are upgrading. Check Installer Toolkit for production status details. If the Power Production LED remains solid amber, see Troubleshooting.

10 Connect to Enlighten Over Cellular
The IQ Combiner 3C includes a cell modem and 5 year data plan. The Enphase Mobile Connect LTE-M cell modem connects to AT&T’s LTE-M cellular network. Please reference AT&T’s LTE coverage maps, if needed.

Confirm that the USB cable between IQ Envoy and the cell modem is connected at both ends. Use either of the two USB ports on the IQ Envoy.
If receiving power from the IQ Envoy, the modem power LED lights.
Within three minutes the Network Communications LED [!]? lights solid green, indicating a successful connection to Enlighten.
If the Network Communications LED remains off or lights solid amber, see Troubleshooting in the Enphase Mobile Connect Installation Guide.

Checking Connection Status and Cellular Signal Strength
An Envoy with Mobile Connect automatically reports to Enlighten. When the Envoy establishes an Internet connection through the cellular modem, the Envoy Network Communications LED glows solid green.
You can use the Enphase Installer Toolkit to check the modem status and cellular signal strength. The Envoy’s AP (Access Point) Wi-Fi network allows you to connect your mobile device (smart phone or tablet) to the IQ Envoy.
A) On the Envoy, the AP Mode LED glows solid green when the network is available. If the AP Mode LED is not lit, press the AP Mode button.
B) On your mobile device, go to Settings and join the Wi-Fi network "Envoy_nnnnnn" (where "nnnnnn" represents the final six digits of the IQ Envoy serial number).
C) Launch Installer Toolkit and tap Connect to Envoy.
D) Tap Network.
E) Under Network Configuration, tap Cellular. The app displays Connection Status and an indication of signal strength.
F) Check the connection status and verify that signal strength is at least two bars for adequate data transmission.
11 Connect to Enlighten over Wi-Fi

To configure Wi-Fi, the cellular modem must not be connected. Requires a wireless router with an Internet connection.

A) On the Envoy, verify that no Ethernet cable is plugged into the RJ45 port.
B) On the Envoy, verify that no cellular modem is plugged into the USB port.
C) If the router supports WPS, press and hold the WPS button on the wireless router for a few seconds. On most routers, a WPS indicator begins flashing.
D) If you are using the Installer Toolkit mobile app, tap the Network button, tap Wi-Fi, and then tap your network from the list of available networks. If the wireless router does not support WPS, you may be prompted to enter a password.

The Network Communications LED begins flashing green. Within three minutes the same LED lights solid green, indicating a successful connection to Enlighten. If the Network Communications LED remains off or lights solid amber, see Troubleshooting.

12 Send System Summary Report

When you have completed your system setup, you can generate and email a summary report.

A) From Installer Toolkit, tap Done in the upper-right corner of the screen to disconnect from the Envoy. Installer Toolkit will ask if you want to view a summary report.
B) Tap View Report. The report displays IQ Envoy and system information with a list of device serial numbers, their last power reports, and information about the grid profile applied to the microinverters.
C) Tap to email the report to your office as a record of successful system installation or to the utility for evidence of grid profile settings.

13 Activate Monitoring

Register the IQ Envoy in Enlighten (enlighten.enphaseenergy.com).

Method A: If the IQ Envoy is associated with a system in Installer Toolkit

A) On your mobile device, go to Settings and disconnect from the Envoy’s AP Wi-Fi network.
B) Return to the Installer Toolkit app and tap the Sync button on the System Overview screen.
C) When you have access to a computer, log in to Enlighten and select the system name from the Activation List on the dashboard.
D) From the activation form, open Array Builder.

If you used Installer Toolkit to build arrays and scan device serial numbers, the array(s) are built. Make any necessary adjustments in Array Builder.

If you did NOT use Installer Toolkit to build arrays and scan device serial numbers, create the virtual array in Array Builder using the installation map as your reference.

Method B // If the IQ Envoy is NOT associated with a system in Installer Toolkit

A) Log into Enlighten and click Add a New System from the dashboard.
B) Enter the System, Installer, Owner, and Location information.
C) Enter the IQ Envoy serial number.
D) Click Save to submit the form.
E) After the devices have reported to Enlighten, open Array Builder from the activation form, and create the virtual array, using the installation map as your reference.

Checking the MultiTech Status LEDs

This MultiTech modem has the following status LEDs

- Power
- LS (Link Status)
- Signal

The following tables list LED indicator status. The LEDs may be difficult to see if viewed from an angle. View the LEDs from directly ahead.

### Power

<table>
<thead>
<tr>
<th>LED</th>
<th>Indicates</th>
</tr>
</thead>
<tbody>
<tr>
<td>Off</td>
<td>DC power not present</td>
</tr>
<tr>
<td>On</td>
<td>DC power present</td>
</tr>
</tbody>
</table>

### LS (Link Status)

<table>
<thead>
<tr>
<th>LED</th>
<th>Indicates</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lit solid</td>
<td>The modem is not registered on the cellular network.</td>
</tr>
<tr>
<td>Flashing</td>
<td>The modem is registered on the cellular network.</td>
</tr>
</tbody>
</table>

### Signal

<table>
<thead>
<tr>
<th>LEDs</th>
<th>Description</th>
<th>Indicates</th>
</tr>
</thead>
<tbody>
<tr>
<td>All off</td>
<td>Very weak signal</td>
<td></td>
</tr>
<tr>
<td>Bar 1 ON</td>
<td>Weak signal</td>
<td></td>
</tr>
<tr>
<td>Bar 1 and 2 ON</td>
<td>Good signal</td>
<td></td>
</tr>
<tr>
<td>Bar 1, 2, and 3 ON</td>
<td>Very good signal</td>
<td></td>
</tr>
</tbody>
</table>

Troubleshooting

<table>
<thead>
<tr>
<th>Issue</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>No communication with Enlighten after connecting the cellular modem to Envoy.</td>
<td>1. Disconnect the USB cable. 2. Power cycle the Envoy. 3. Wait until the Envoy boots up completely. 4. Reconnect the cellular modem USB cable.</td>
</tr>
<tr>
<td>I want to disconnect the modem and re-use it at a different site.</td>
<td>Moving the modem to a different Envoy deactivates the modem. Contact Enphase Customer Support if you need to re-install the modem at a different site.</td>
</tr>
</tbody>
</table>

Troubleshooting
TROUBLESHOOTING

Contact Enphase Customer Support (enphase.com/en-us/support/contact) if you have any questions about troubleshooting your system.

a LED overview

<table>
<thead>
<tr>
<th>LED</th>
<th>State</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>All</td>
<td>Flashing amber in unison</td>
<td>The IQ Envoy is booting up</td>
</tr>
<tr>
<td></td>
<td>Flashing green sequentially</td>
<td>Software upgrade in progress</td>
</tr>
<tr>
<td>Network communications</td>
<td>Solid green</td>
<td>Communicating with Enlighten</td>
</tr>
<tr>
<td></td>
<td>Flashing green</td>
<td>WPS connection in progress, or IQ Envoy is attempting to connect to Enlighten</td>
</tr>
<tr>
<td></td>
<td>Solid amber</td>
<td>Local network connection only</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>No network connection</td>
</tr>
<tr>
<td>AP mode</td>
<td>Solid green</td>
<td>AP mode enabled: IQ Envoy Wi-Fi network available</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>AP mode disabled: IQ Envoy Wi-Fi network unavailable</td>
</tr>
<tr>
<td>Power production</td>
<td>Solid green</td>
<td>All communicating microinverters are producing</td>
</tr>
<tr>
<td></td>
<td>Flashing green</td>
<td>Microinverter upgrade in progress</td>
</tr>
<tr>
<td></td>
<td>Solid Amber</td>
<td>At least one microinverter is not producing</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>Microinverters are not communicating</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(low light or night time)</td>
</tr>
<tr>
<td>Device communications</td>
<td>Solid Green</td>
<td>All devices are communicating</td>
</tr>
<tr>
<td></td>
<td>Flashing Green</td>
<td>Device scan in progress</td>
</tr>
<tr>
<td></td>
<td>Solid Amber</td>
<td>At least one device is not communicating</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>Devices are not communicating</td>
</tr>
<tr>
<td></td>
<td></td>
<td>(low light or night time)</td>
</tr>
</tbody>
</table>

b Device detection issues

If the Device Communications LED 🔄 lights solid amber, it may be a result of low light levels. If there isn’t enough sunlight to power up the microinverters, they can’t communicate with the Envoy.

If there is sufficient daylight for the microinverters to power up, the issue may be that the Envoy is having difficulty communicating over the power lines. To troubleshoot this issue:

• Check the Installer Toolkit mobile app to see which devices are not communicating.
• Check that the circuit breaker(s) in the IQ Combiner 3C for the PV array are in the “ON” position.
• Verify that the PV modules are connected to the microinverters.
• Verify the PV module DC voltage is within the allowable range for the microinverter.

c Power production issues

If the Power Production LED ⬤ lights solid amber, check the Installer Toolkit mobile app to see which microinverters are not producing:

• If none of the microinverters are producing power, there may be a grid or wiring issue. First, verify that there is proper input voltage and frequency from the utility. Next, check the breaker and wiring, starting at the load center.
• If all of the non-productive microinverters are on the same branch, check the breaker and wiring starting at the junction box for the affected branch.
• If only one or scattered microinverters are not producing power, first check to see that the AC connectors are fully seated. Next, check that each module is providing the required startup voltage for the microinverter (22V). A PV module that is failing or that is undersized may not generate enough power for AC conversion.

d Internet connection issues

If you are using Wi-Fi and the Network Communications LED 🔄 remains off or solid amber:

• The WPS connection window may have timed out. Retry the connection steps.
• Make sure that the broadband router is connected and operational by checking that other devices at the site can access the network.

• Be aware that metal enclosures or obstructions impede wireless communication.
• If you don’t see your router/access point in the list on the Envoy, or cannot maintain a connection, you may need to add a wireless repeater to extend the network range.

You can troubleshoot network issues with the Installer Toolkit mobile app by tapping the Network button, then Diagnostic Tools.

If you are using the Enphase Mobile Connect modem and the Network Communications LED remains off or lights solid amber, see Troubleshooting in the Enphase Mobile Connect Installation Guide.

If you replace your router, configure the IQ Envoy Wi-Fi settings for the new Wireless Network Name (SSID) and password, or use the WPS function described in Installation Step 10.

e Loss of AC to a single branch of microinverters

If a single branch of microinverters is not producing, it may indicate loss of AC to the branch.

• Use a multi-meter set to AC to test the breaker lugs. The result should be around 240 VAC.
• If not, switch the breaker off and on to reset.

f Inoperable IQ Envoy (all LEDs off)

If the IQ Envoy is not receiving power, all LEDs will be off.

• Use a multimeter set to AC to test line 1 on the Envoy breaker to the AC neutral busbar. The result should be around 120 VAC.

g Inoperable IQ Envoy and no AC to branch

If a branch of microinverters is not producing and the IQ Envoy LEDs are off:

• Test at the main lugs for L-L and L-N voltages. The results should be around 240 VAC and 120 VAC respectively. If not, there may be a problem with the wiring from the panel.
**MultiTech Modem Dimensions**

![Modem Dimensions Diagram]

**REGULATORY NOTICES**

**FCC - Antenna - Wireless Products only**

The antenna intended for use with this unit meets the requirements for mobile operating configurations and for fixed mounted operations, as defined in 2.1091 and 1.1307 of the FCC rules for satisfying RF exposure compliance. If an alternate antenna is used, please consult user documentation for required antenna specifications.

**FCC - 47 CFR Part 15 Regulation**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

This device complies with Part 15 of the 47 CFR rules. Operation of this device is subject to the following conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference that may cause undesired operation.

**Industry Canada Class B Notice**

This Class B digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

Cet appareil numérique de la classe B respecte toutes les exigences du Règlement Canadien sur le matériel brouilleur.

This device complies with Industry Canada RSS Appliance radio exempt from licensing. The operation is permitted for the following two conditions:

1. the device may not cause harmful interference, and
2. the user of the device must accept any interference suffered, even if the interference is likely to jeopardize the operation.

Le présent appareil est conforme aux CNR d’Industrie Canada applicables aux appareils radio exempts de licence.

L’exploitation est autorisée aux deux conditions suivantes:

1. l’appareil ne doit pas produire de brouillage, et
2. l’utilisateur de l’appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d’en compromettre le fonctionnement.

**Industry Canada and FCC**

This device complies with Industry Canada license-exempt RSS standard(s) and part 15 of the FCC rules. Operation is subject to the following two conditions:

1. this device may not cause interference, and
2. this device must accept any interference, including interference that may cause undesired operation of the device.

Cet appareil est conforme avec Industrie Canada RSS exemptes de licence standard (s) et la partie 15 des règles de la FCC. Son fonctionnement est soumis aux deux conditions suivantes:

1. l’appareil ne doit pas produire de brouillage, et
2. l’utilisateur de l’appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d’en compromettre le fonctionnement.

**EMC, Safety, and R&TTE Directive Compliance**

The CE mark is affixed to this product to confirm compliance with the following European Community Directives:


**Warning!** Changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.
SAFETY

IMPORTANT SAFETY INSTRUCTIONS
SAVE THESE INSTRUCTIONS

Follow these important instructions during installation and maintenance of the IQ Combiner 3C.

Safety and Advisory Symbols

DANGER: This indicates a hazardous situation, which if not avoided, will result in death or serious injury.

WARNING: This indicates a situation where failure to follow instructions may be a safety hazard or cause equipment malfunction. Use extreme caution and follow instructions carefully.

NOTE: This indicates information particularly important for optimal system operation. Follow instructions carefully.

Safety Instructions

DANGER: Risk of electric shock. Risk of fire. Do not attempt to repair the IQ Envoy; it contains no user-serviceable parts. Tampering with the IQ Envoy will void the warranty. If the IQ Envoy fails, contact Enphase Customer Support for assistance (enphase.com/en-us/support/contact).

DANGER: Risk of electrocution! Do not install CTs when current flowing in the sensed circuit. Always install CT wires in the terminal blocks before energizing the sensed circuit.

DANGER: Risk of electric shock. Do not use Enphase equipment in a manner not specified by the manufacturer. Doing so may cause death or injury to persons, or damage to equipment.

DANGER: Risk of electric shock. Be aware that installation of this equipment includes risk of electric shock. Do not install the IQ Combiner 3C without first removing AC power from the Enphase System. Ensure the power coming from the microinverters is de-energized before servicing or installing.

DANGER: Risk of electric shock. Risk of fire. Only qualified personnel should troubleshoot, install, or replace the IQ Combiner 3C.

DANGER: Risk of electric shock. Improper servicing of the IQ Combiner 3C or its components may result in a risk of shock, fire or explosion. To reduce these risks, disconnect all wiring before attempting any maintenance or cleaning.

DANGER: Risk of electric shock. Always de-energize the AC branch circuit before servicing. While connectors are rated for disconnect under load, it is a best practice to de-energize before disconnecting.

DANGER: Risk of electric shock. Risk of fire. Only use electrical system components approved for wet locations.

DANGER: Risk of electric shock. Risk of fire. Ensure that all wiring is correct and that none of the wires are pinched or damaged.

DANGER: Risk of electric shock. Risk of fire. Do not work alone. Someone should be in the range of your voice or close enough to come to your aid when you work with or near electrical equipment. Remove rings, bracelets, necklaces, watches etc. when working with batteries, photovoltaic modules or other electrical equipment.

DANGER: Risk of electric shock. Risk of fire. Before making any connections verify that the circuit breaker(s) are in the off position. Double check all wiring before applying power.

DANGER: Risk of electric shock. Risk of fire. Do not use unused terminals or terminal blocks on the IQ Envoy.

WARNING: Risk of electric shock. To maintain the warranty, do not modify the dead-front other than to remove filler plates, as needed.

WARNING: Before installing or using the IQ Combiner 3C, read all instructions and cautionary markings in the technical description and on the equipment.

WARNING: Use the circuit breakers in the Enphase IQ Combiner 3C only for serving Enphase equipment. No other loads are allowed.

WARNING: This unit is not provided with a GFDI device. This inverter or charge controller must be used with an external GFDI device as required by the Article 690 of the National Electrical Code for the installation location.

Enphase Customer Support: enphase.com/en-us/support/contact

FCC Statement: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, you are encouraged to try to correct the interference by one or more of the following measures:
- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes or modifications not expressly approved by the party responsible for compliance may void the user's authority to operate the equipment.

This Class B digital apparatus complies with Industry Canada ICES-003.